



Sand Blast

Mobile blast

Contents

Section 1- Introduction

(1-1) How to use the manual	4
(1-2) Terminology and signs	5

Section 2- General information

(2-1) Company's liabilities	7
(2-2) Guarantee	7

Section 3- Device introduction

(3-1) Main parts	10
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Section 4- Technical features

(4-1) Technical features	12
(4-2) Technical details	12

Section 5- Transportation and installation

(5-1) Unboxing	14
(5-2) Device transportation	14
(5-3) environmental conditions	15
(5-4) Device installation	16

Section 6- Device applications

(6-1) Device initiation	18
-------------------------	----

Section 7- Safety

(7-1) General safety	21
(7-2) safety measures of device	22

Section 8- Maintenance

(8-1) Clean-up	24
(8-2) Periodical maintenance	24
(8-3) Troubleshooting	26

Dear Customer

Dear customer

We thank you for your selectivity and trust in purchasing domestically produced products, we are pleased that after continuous efforts, we have been able to manufacture the Mobile Blast device and put it at your disposal.

This product has been designed by our technical and engineering team of experienced and committed people in the fields of mechanical, electronics and computer engineering, and by utilizing updated technology and building upon 25 years of experience in manufacturing dental equipment, this product has reached production of export index quality.

In designing the product, three principles of accuracy, reliability and safety performance and also user friendly technique have been considered, so in order to correctly and completely utilize product features, we ask you to read the instruction manual carefully and if you have any questions or you need more information, contact the after-sales unit.

The instruction manual is a comprehensive reference for the efficient and safe use of the product. Following the instructions of this manual has a great role in reducing consumable costs, avoiding risks and ultimately increasing product life. The instruction manual should always be kept near the product and the user should periodically read it.

Please impart us with your constructive guidance, so that we can benefit from your comments, recommendations, and gain knowledge about your needs.

We hope that you will find using Mobile Blast to be an enjoyable and successful experience,

Polaris Engineering and Manufacturing

POLARIS Mobile Blast

Introduction

(1-1) How to use the manual

This manual presents the instructions about use, installation, and maintenance of Mobile blast device made by Polaris Co. It should be noted that:

- The product should be used according to the instructions of this manual. Thus, all parts of it should be read carefully before starting and installing the tool. Special attention should be paid to the highlighted parts. (refer to section 2-1).
- Observing the instructions of the manual assures the health and safe operation of the tool.
- Manual is an integral part of the product. Thus, it should always come with the product and should be used optimally as a reference for use during the operation of the product. It should be available even during the sale of the product, or even when it is not used.
- In case of losing or damaging the manual, get a replacement one from the after-sales service department of Polaris Co.

The following are explained in detail in this manual:

- Installation and start-up of the product
- Operation details of the product and its parts
- Maintenance program
- Primary safety and preventive details

(1-2) Terminology and signs

Knowledge of signs meanings is of great importance. A list of signs has been introduced in the following for initial recognition and reference to them if necessary.



Danger!

Indicates compulsory warnings.



Warning!

Indicates functional recommendations.



Forbidden!

Indicates forbidden activities.



Caution!

Refers to user instructions of the tool.



[General Information](#)

(2-1) Company liabilities

Polaris is not liable for any problem involving the following: Failure to follow the instructions of this manual (incorrect use of the product), repair by an unauthorized person and part replacement without coordination with the after-sales service department, failure due to power fluctuations.

(2-2) Guarantee

Guarantee of this product includes repairs, supply, and replacement. If used appropriately, the guarantee of Polaris Co, covers all main parts of the device for 18 month.

Following cases and parts are not covered by guarantee:

- power fluctuations
- incorrect transportation of device
- inappropriate and frequent use of device despite having obvious flaws
- not observing the maintenance instructions
- installation by unauthorized persons
- any repair or replacement by unauthorized persons.
- use of none-standard hoses
- use recycled or none-standard sands
- tungsten nozzle cap



Commutation fees of company representatives to install or repair during guarantee period will be received from buyer at site.



The device can't be used before installation and insurance of correct operation of protective parts.



It is highly recommended that user has a general knowledge of this manual before using this device. The cases which appear to be operation flaws in the device should be registered by user and they should be sent to the after-sale service department.



General Information

- Authorized representatives of Polaris Co.

These persons are endorsed by the company to work on the device under any operational circumstances. They are also authorized to do any electrical and mechanical adjustment/repair, maintenance program and authorized parts replacement.

POLARIS Mobile Blast

Device Introduction

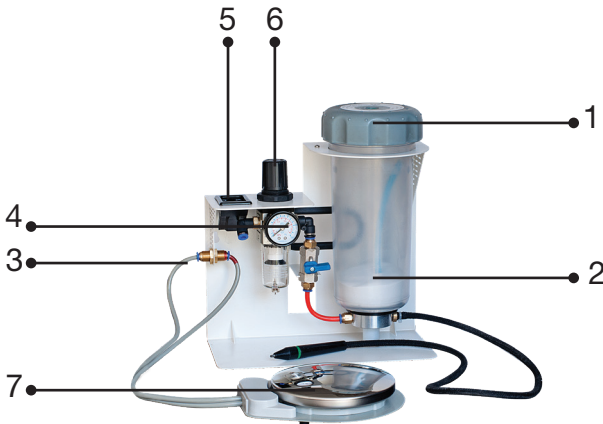
(3-1) Main parts description

Main parts

You will be able to remove the oxides on casts and different surfaces with the Mobile Blast device. Mobile blast is produced in Y and G types. Y type is able to use 25-70 μm and G type uses 70-250 μm powders.

Important parts of the Mobile Blast include

- 1.Reservoir
- 2.Reservoir door
- 3.Nozzle hose
- 4.Manometer
- 5.Nozzle
- 6.Regulator
- 7.Pedal



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Technical Features

(4-1) Technical features and operation rules of device

Polaris Co. products are manufactured based on the latest technologies and are of the highest qualities. The most recent design and manufacturing methodologies are employed to increase the lifetime and quality of products.

(4-2) Technical information

Technical specifications of Mobile Blast Device are presented in table 1:

Technical Information on Product

Reservoir capacity	1000
Height	290 mm
Width	275 mm
Depth	130 mm
Net weight	2.5 Kg

Table 1- The device technical specifications

Accessories

Part	Number
Glasses	1
Pneumatic Hose	1
Pedal	1

Table -2 A list of product accessories

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**Transportation and
installation**

In order to avoid accidents, it is really important to follow the following instructions during the installation and fixing of equipment. All steps are explained in detail:

(5-1) Unboxing

Having received the device, make sure that the main box is sealed and intact. Otherwise, inform the after-sales service department of Polaris, or its authorized representatives.

(5-2) How to move the device

The device should be moved as follows:

1. In order to move the device, carefully place it in the box.
2. Reservoir evacuation
3. Disconnecting the pneumatic hose from the device
4. The device should remain in a vertical position during movement. For more safety and prevention of any damage due to neglecting the technical details, refer to section 4-2.



Failure to follow the aforementioned instructions results in device being damaged, and Polaris Co, won't be held liable.

(5-3) environmental circumstances

It is important to choose an appropriate environment during installation and operation for personal safety, correct operation and long lifetime. This environment not only should be big enough but also should be on enough, have proper ventilation and should be kept away from dust and direct sunlight. It should be noted that the device must be placed in a way, so that the connections may be managed easily.

Workplace temperature: 0-40°C

Maximum humidity: 75%



The device should not be used in a place where there is danger of explosion or firing

The light of the place should be high enough so that all parts of the device can be seen clearly.



The device should never be exposed directly to sunlight or humidity of rain, etc.

The following should be done before the use of the device:

- 1 Mobile blast has been designed to be put on a stable and firm worktable in parallel with the ground. The stability of all parts of the worktable should be checked.
- 2 Plug the device into the outlet after input power and mains electricity are checked (device working voltage is based on AC 220V).



The grid single –phase electricity should match the power supply specifications of device.

(5-4) device installation

1. Get the device out of its box carefully. To do so, take out all the protective material (Plastofoms) around it, take out the Mobile blast, and put it on a flat and standard laboratory table such that the space within 25 cm radius of the device is empty. Make sure that the surface and legs of the table are not made of metal.



There is a danger of electrocution, if the surface or legs of table are made of metal and they are in contact with the ground. Thus, put your Mobile blast on a wooden table or fiberglass

2. Mobile Blast should not be exposed to sunlight directly.
3. An appropriate cord should be used to connect the device to its nearby power supply.
4. An electrical protector must be put on the way of the socket by the user, so overload or indirect currents don't have contact with the protective parts of the device.

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Device Application

(6-1) Device initiation

1. Put the device on a worktable (refer to section 5-4).
2. Remove the air pedal from the box. Look for any damages in the hose.
3. Connect the air pedal pneumatic hose to respective connections and assure from complete connection and latching in the connections (pneumatic hose cap with a red sign should be connected to a red hose cap). (Figure 1)
4. Connect the compressor air pneumatic hose to the hose cap (Figure 2)



Avoid bending or twisting the pneumatic hose

5. Adjust the device air pressure in the authorized range (operational pressure between 1-6 Bar) based on your intended application. (Figure 1)

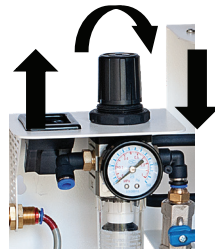


Figure 1

6. Close the reservoir door.
7. Pour the abrasive powder in the reservoir. (The minimum authorized limit to fill the reservoir in order to achieve the desired device function is a third of hose inside the reservoir and the maximum is 5 cm below the door line.) (Figure 2)
8. Close the reservoir door.

(6-1) Device initiation



Figure 2



Make sure that the reservoir is closed and firm before using.



Do not connect the device to electricity until this step



Please use safety measures.



Even if the pressure gauge show the device pressure, Mobile Blast reservoirs are involved only when the pressure is applied on the air pedal.



Always use clean, dry abrasive powder with proper powder size (certified by the Polaris Company).



Before closing the reservoir door, cleaning the door, reservoir and its accessories is obligatory.



Make sure that the reservoir is closed properly.

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Safety

(7-1) general safety

Users are required to read and always follow the listed suggestions and warnings here; following these instructions will assure a long-term, flawless operation for the product.



Make sure that all parts of the device are installed correctly before using the device.



You should never use the device if its accessories are defected, otherwise, the device operation will be affected, and it will no longer be covered by guarantee. Thus, make sure all parts are flawless before operation.



Never use a defected device.

- The place should be clean and well-lit and free of obstacles.
- If you see any flaws in the device operation, stop operating the device immediately, unplug it, and call the after-sales service department of Polaris Co and inform them about that.
- Never disassemble the electrical or pneumatic parts.
- Never replace the power supply or parts which are directly related to the plug.
- Operation of this device for applications other than those mentioned is forbidden.
- Make sure the device is disconnected from the main sockets before cleaning.

Device safety measures

Polaris Co. makes use of high-quality raw materials for advanced production processes to promote the safety level.

Quality control is performed in three stages of input, middle control, and final control through several control stations, a procedure which minimizes error and defects chances.

Device safety measures



To assure that the device works safely, follow all the aforementioned steps.

1. When you are working on the device (filling, cleaning, repairing and maintenance), using protective glasses is necessary for eye protection.
2. Remaining any amount of abrasive material in the washers leads to faster washer leakage and corrosion. After evacuating and cleaning, close the washers and door properly.
3. Solvents and abrasive material can create very small cracks in the power reservoir body (risk of explosion). To clean the reservoir and the door, only use dry fabrics and avoid attaching the tape. Never rub a rough object in the reservoir or on the outside surface.
4. Check the reservoir door periodically and in case of seeing a suspicious instance, replace the suspected part.
5. Checking the proper placement of protective isinglass is necessary before work. Improper closing of the door leads to an unsafe reservoir and the reservoir pressure may increase abruptly.
6. Never use the device without the proper powder. Selection of powder type should be based on the validation of authorities and Polaris Company.
7. Do not place the spinning nozzle towards the eyes and skin. Abuse may result in serious harm to the eyes and skin wounds.

POLARIS Mobile Blast

Maintenance

(8-1) cleaning

Keep the device body clean using a dry cloth. Wet the cloth with little water or a non-greasy solution, if needed (only do this for body cleaning).

Users should make sure the device is kept clean and free of dust water and other unexpected solutions.

At the end of each operation and when the device is on OFF mode and stable, cleaning should be done.

If the user decides that the internal parts need cleaning, technician should contact the after-sales service department.

- Reservoirs and doors should only be cleaned with a dry fabric.
- Pond trap chamber should be periodically inspected and in case of water being in the chamber, chamber evacuation should be done by pressing the button under the chamber (Figure 15).



Never use combustible, corrosive, base or toxic solutions for cleaning the device.



When using compressed air in cleaning, eye guard and face mask should be used. Do not let anyone stand near the device, because one can be harmed by suspended particles.



(8-2) periodic maintenance

Inspection and periodic cleaning of the device depends on the operation level. It is suggested for the user to inform the company experts about the workflow through consultation after installation and learn the appropriate time for an inspection and periodic cleaning from them. If the user detects any damage or exhaustion during periodic inspections, technician should contact the after-sales department, so that measures are taken for maintenance and compulsory service.

(8-2) periodic maintenance

Periodic service should be determined by the user and is performed by the after-sales service department. It is suggested that the maximum time interval for periodic repairs be 12 months.

If a user detects any defects or problems on the device, user should place a warning sign on the device to indicate that it is being maintained and it should not be used (EC warning signs can be purchased at the associated stores). Cleaning, periodic maintenance and appropriate use of the device are important factors in lifetime and safety of it.

-  Never use combustible, corrosive, base or toxic solutions for cleaning the device.
-  Safety and protective parts of the device should never be removed from the device unless for repair and maintenance purposes.

After using the device for a while, nozzles should be checked for any remained abrasive powder. Washer O-ring should also be checked. If you find any defect in the hose or other inspected parts, disconnect the connection between the mobile blast device and the compressor and vacate the air flowing in the system. After troubleshooting based on manual, initiate the device. If the device has any defects except the mentioned cases, inform Polaris about the matter and never entrust the device to miscellaneous people.

(8-3) Troubleshooting

problem	Possible reasons	Corrective actions
Air and abrasive powder do not exit	<ol style="list-style-type: none"> 1. Blockage of the beginning of nozzles 2. The pneumatic pedal hose has been twisted 	<ol style="list-style-type: none"> 1. Opening nozzle-Tungsten separation and cleaning the air exit path 2. After bringing out the nozzle from the hose, push the air pedal to determine if there is output
Only air exits without abrasive powder	<ol style="list-style-type: none"> 1. Outlet air nozzles have been blocked 2. Outlet nozzle from the reservoir has been blocked 3. Abrasive material has impurity or humidity 4. Air has humidity 	<ol style="list-style-type: none"> 1. Open the chamber door 2. Block the end of a blue hose inside the chamber using tape of a piece of fabric 3. Close the glass chamber door again. 4. Place your finger on the nozzle outlet point and press the air pedal several times 5. Open the chamber door, open the blocked hose 6. Close the chamber door and initiate the device 7. Replacing the abrasive material 8. Changing the location of the device

Constant device function (device sticking)	<ol style="list-style-type: none">1.Connections inside the air pedal are faulty2.Outlet valve in air pedal has a defect	<ol style="list-style-type: none">1.Check/fix the air pedal connections2.Replacing the air pedal with a new one
Air leakage from air pedal	<ol style="list-style-type: none">1.Air outlet and inlet connections have been connected inversely	<ol style="list-style-type: none">1.Switching the connections
Air pedal doesn't work.	<ol style="list-style-type: none">1.No air pressure enters the system from the compressor2.The pneumatic hose has been twisted	<ol style="list-style-type: none">1.Inspect compressed air lines2.Inspect compressor air pressure3.Hose accumulation
The pneumatic pedal hose does not separate from the system	<ol style="list-style-type: none">1.The connection has not been freed because of the pressure behind the system	<ol style="list-style-type: none">1.Evacuation of the air inside the system2.Pressing the blue ring of the fast connection and bringing out the hose from the inside of a fast connection

Calling the aftersales services Unit of Polaris Co.

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